



FTD77-130 80 Drilling and Tapping Unit

FTD77-130 Drilling Section

■ Specification

Hydraulic Pressure	20~35kg/cm ²
Drilling Capacity	φ 25(mild steel)
Flow Control Valve	FCC-G02-4
Max. Revolution/Minute	2,000rpm
Stroke	130mm
Cylinder Diameter	φ 63

■ Consumption Parts

Spindle Bearing	32008x1, 6008Zx1, 32007x1, 6007Zx1
Pulley Bearing	6013Zx1, 51213x1
O-Ring for Front Cover	DH-80x1, P-80x1
O-Ring for Rear Cover	G65x1

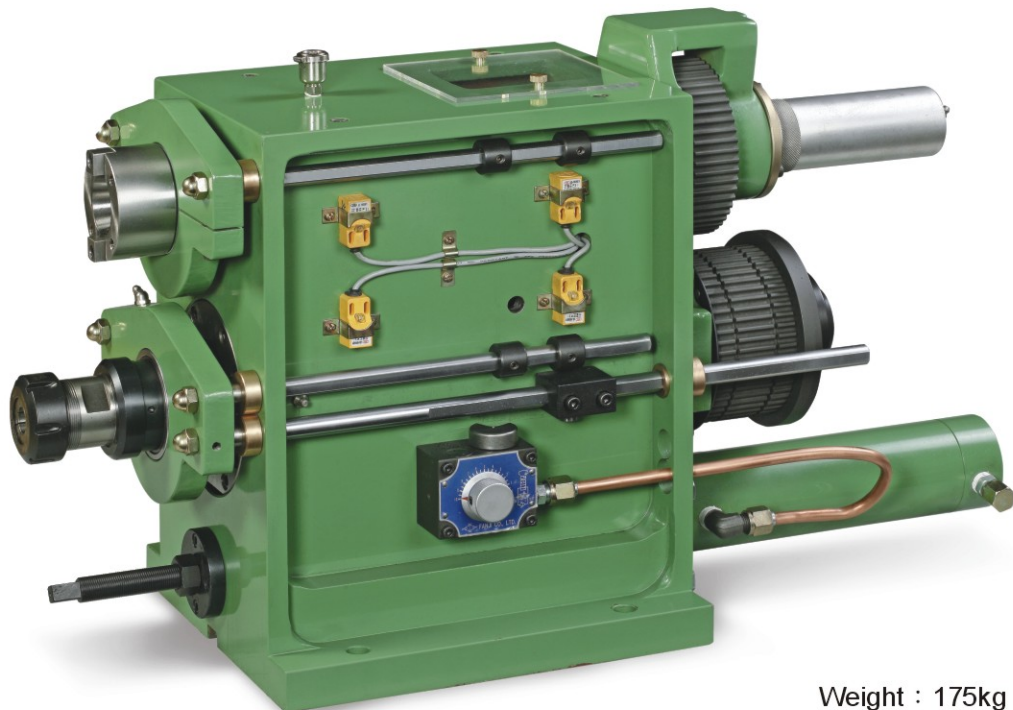
FTD77-80 Tapping Section

■ Specification

Tapping Capacity	M30(mild steel)
Stroke	80mm
Thread Pitch	0.7mm~2.5mm
Gauge Lubrication	Grease
Transmission	a. A2-DP φ 141 b. HTD-8YU-58T c. RS40-2 row-35T

■ Consumption Parts

Spindle Bearing	6909ZZx2, 6008Zx1
Pulley Bearing	6010Zx2, 6010VVx1
O-Ring for Spindle	TC80-105-13, MR20x1



Weight : 175kg



FTD77-130 80 Drilling and Tapping Unit

■ Dimensions

